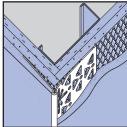
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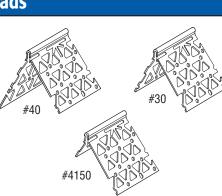
**Stucco & Plaster** 

# **Stucco & Plaster Accessories**

er Beads		PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
	$\mathbf{A}$	#1 (7', 8', 9', 10')	ANY	2-1/2" x 2-1/2", perforated flanges	50
		#2 (8', 10')	ANY	2-3/4" x 2-3/4", perforated flanges	40
A A A A A A A A A A A A A A A A A A A	#1	corners, easily cu #2 Corner Bead -	rved for sm - Heavier ve	s hard-to-damage, rust-pro ooth arches. rsion of our #1 Corner Bead urable corner is required.	Ŭ
<b>9</b>	a al la	#1X (7', 8', 9', 10')	ANY	2-1/2" x 1-1/2", perforated flanges	50
		#2X (8', 10')	ANY	2-3/4" x 1-1/2", perforated flanges	40
	#1X			es hard-to-damage, rust-pro ge for narrow returns, easily	
		#2X Corner Beac where a more due		version of our #1X Corner is required.	Bead. Use
		#1XX (7', 8', 9', 10')	ANY	1-1/2" x 1-1/2", perforated flanges	50
	#1XX	<b>#1XX Corner Be</b> and reveals.	<b>ad –</b> Spec	ialty Corner Bead for nari	row bands
bo Corner Beads		PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
	IR. IR.	#40	ANY	4-1/4" x 4-1/4", perforated flanges	25



Jumb



, Cut along slots

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX	
#40	ANY	4-1/4" x 4-1/4", perforated flanges	25	
#30	ANY	3" x 3", perforated flanges	25	
#43	ANY	4-1/4" x 3", perforated flanges	25	
#4150	ANY	4-1/4" x 1-1/2", perforated flanges	25	
#3150	ANY	3" x 1-1/2", perforated flanges	25	
Jumbo Corner Beads – Designed for deep fills or irregular corner conditions. U.S. Patent Nos. 5,816,002 and 6,070,374.				

Archmaker <sup>™</sup> Co	rner Beads	PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
		#1Arch	ANY	2-1/2" x 2-1/2", perforated flanges	50
	Ro. 200	#2Arch	ANY	2-3/4" x 2-3/4", perforated flanges	40
#1Arch #1XArch		<ul> <li>1Arch – True, uniform, curved or arched reinforcement. Conforms to most arched and curved designs.</li> <li>2Arch – Heavier version of our 1Arch Corner Bead. Use for increased damage resistance.</li> <li>U.S. Patent Numbers 5,816,002 and 6,070,374.</li> </ul>			
		#1XArch	ANY	2-1/2" x 1-1/2", perforated flanges	50
		#2XArch	ANY	2-3/4" x 1-1/2", perforated flanges	40
		1-1/2" flange for n designs.	arrow return	ved or arched reinforcemer s. Conforms to most arched our 1Arch Corner Bead with	and curved

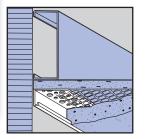
1-1/2" flange for narrow returns. Use for increased damage resistance. U.S. Patent Numbers 5,816,002 and 6,070,374.

For More Information Call Toll Free 1-800-648-4695 or Visit www.vinylcorp.com

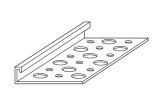
All products conform to ASTM D1784 cell classification 13244C

B

# **Casing Beads/Plaster Stops**



VINYLCORP



PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX	
6625	1/4"		100	
6638	3/8"		100	
6650	1/2"	4.0/48.0	100	
6658	5/8"	1-3/4" flange width perforated flange	100	
6675	3/4"	portoratoa nango	75	
6678	7/8"		75	
66100	1"		75	
<b>Casing Beads</b> – Terminate stucco & plaster against doors, windows and dissimilar materials.				

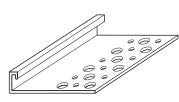
Caulk all intersections, butt joints, ends and corners at time of installation.

Bandmaker <sup>™</sup> Se	ries Casing Beads	
	6	6
	6	6
	6	6
	6	6
	6	6
		-
	de de	

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX		
66100 "T"	1"		75		
66125	1-1/4"	4 O (41) (1	50		
66150	1-1/2"	1-3/4" flange width perforated flange	50		
66175	1-3/4"	portoratoa hango	40		
66200	2"		40		
"Bandmaker" Series" Casing Beads – Designed with a reinforcing rib to assist in keying heavy material fills, when "Bands" are used in architectural designs.					

Caulk all intersections, butt joints, ends and corners at time of installation.

Long Flange Ca	sing Beads/Plaster Stops



GROUND	DIMENSIONS	PIECES PER BOX		
3/8"		75		
1/2"		75		
5/8"	2-1/2" flange width	75		
3/4"	perforated flange	50		
7/8"		50		
1"		50		
<b>Long Flange Casing Beads</b> – Terminate stucco & plaster against doors, windows and other dissimilar materials. Used in those conditions that require a longer flange.				
	3/8" 1/2" 5/8" 3/4" 7/8" 1" sing Beads and other quire a long	3/8"       1/2"       5/8"       3/4"       7/8"       1"   sing Beads – Terminate stucco & plas and other dissimilar materials. Used		

Caulk all intersections, butt joints, ends and corners at time of installation.

XL Long Flange C	asing Beads/Plaster Stops	PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
		6650XL	1/2"		40
		6658XL	5/8"	1 [	40
	6675XL	3/4"	Í	40	
		6678XL	7/8"		40
	66100XL	1"	5" flange width perforated flange	25	
	66125XL	1-1/4"		25	
		66150XL	1-1/2"		20
		66175XL	1-3/4"		20
		66200XL	2"		20
		XI Long Flange	Casing Rea	<b>ds –</b> Same as our Long Fla	nge Casing

**XL Long Flange Casing Beads** – Same as our Long Flange Casing Beads with wider perforated flange.



PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
6650B	1/2"		60
6658B	5/8"		60
6675B	3/4"	2-1/4" flange width perforated flange	50
6678B	7/8"		50
66100B	1"	1	50

3/4" Radius Bullnose Casing Beads – Terminate stucco & plaster against windows, doors and other dissimilar materials. Designed to complement the Vinyl Corp.™ 3/4" Radius Corner Beads. Caulk all intersections, but joints, ends and corners at time of installation.

PRODUCT NUMBER PIECES PER BOX GROUND DIMENSIONS 6625A 1/4" 100 6638A 3/8 100 6650A 1/2" 100 1-3/4" flange width 6658A 5/8" 100 perforated flange 3/4" 75 6675A 6678A 7/8 75 66100A 1" 75 Archmaker<sup>™</sup> Casing Beads - Designed to easily conform to most arched and curved designs.

U.S. Patent Numbers 5,816,002 and 6,070,374

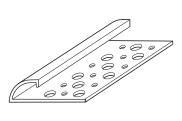
Caulk all intersections, butt joints, ends and corners at time of installation.

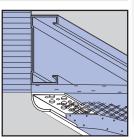
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX	
66125A	1-1/4"		50	
66150A	1-1/2"	1-3/4" flange width	50	
66175A	1-3/4"	perforated flange	40	
66200A	2"		40	
Archmaker <sup>™</sup> /Bandmaker <sup>™</sup> Casing Beads – Designed to easily conform to arched and curved designs with a reinforcing rib to assist in keying heavy material fills. Ideal when bands are used in architectural designs. U.S Patent Numbers 5,816,002 and 6,070,374.				

Caulk all intersections, butt joints, ends and corners at time of installation.

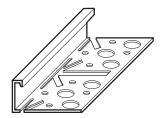
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
D-6625	1/4"		100
D-6638	3/8"		75
D-6650	1/2"	1-3/4" flange width	75
D-6658	5/8"	perforated flange,	75
D-6675	3/4"	1/4" drip leg	50
D-6678	7/8"	1	50
D-66100	1"	1	50
<b>D-66 Drip Plaster Stop</b> – Designed to terminate exterior plaster with a moisture trap, available with weep holes.			
Caulk all inters	ections, butt joi	nts, ends and corners at time of insta	llation.

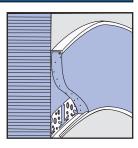
# **Bullnose Casing Beads**



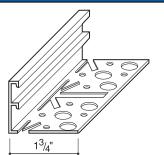


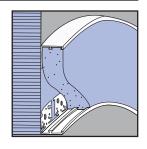
# Archmaker<sup>™</sup> Casing Beads



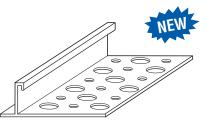


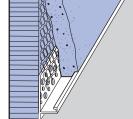
### Archmaker<sup>™</sup>/Bandmaker<sup>™</sup> Casing Beads





#### **D-66 Drip Plaster Stop**



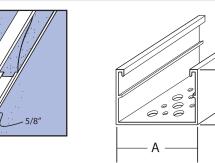




All products conform to ASTM D1784 cell classification 13244C

# BM 66 Series 1-Piece Bandmaker™





A – Band Width	lth
B – Ground	

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX		
BM66100-200	1"		16		
BM66150-200	1-1/2"		16		
BM66200-200	2"		12		
BM66100-250	1"	1-Piece BandMaker™	12		
BM66150-250	1-1/2"	with 2" to 3"	12		
BM66200-250	2"	reinforced flanges	12		
BM66100-300	1"		12		
BM66150-300	1-1/2"		12		
BM66200-300	2"		12		
1-Piece BandMaker – Provides a band of one piece. Saving labor time.					
Caulk all intersections, butt joints, ends and corners at time of installation.					



# Stucco & Plaster Accessories



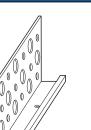
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX	Angled Casing Beads
6658-60	5/8"		50	
6675-60	3/4"		50	
6678-60	7/8"		50	
66100-60	1"	2" flange width perforated flange	50	
66125-60	1-1/4"		50	
66150-60	1-1/2"	1	50	
66200-60	2"		40	
Angled Casing Beads – Terminate stucco & plaster against windows, doors and other dissimilar materials. Provides a tapered transition, to allow rain flush action.		st windows, d transition,		

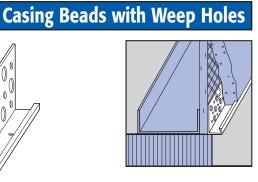
Caulk all intersections, butt joints, ends and corners at time of installation.

NOTE: Do not cover exterior angle of bead with stucco or plaster

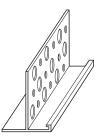
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX				
6638W	3/8"		100				
6650W	1/2"		100				
6658W	5/8"	1-3/4" flange width	100				
6675W	3/4"	perforated flange 7					
6678W	7/8"	75					
66100W	1"		75				
<b>Casing Beads with Weep Holes –</b> Beads are used to terminate stucco & plaster at the base of a wall to provide drainage.							
Caulk all inters	ections, butt joi	nts, ends and corners at time of insta	Caulk all intersections, butt joints, ends and corners at time of installation.				

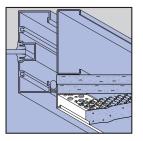
PRODUCT NUMBER	REVEAL	DIMENSIONS	PIECES PER BOX		
RS6658-50	1/2"		20		
RS6658-75	3/4"	1-3/4" flange width 5/8" ground,	20		
RS6658-100	1"	perforated flange	20		
RS6658-125	1-1/4"	20			
<b>Casing Beads with Reveal –</b> Designed to terminate stucco & plaster at window or door opening to create a reveal.					
Caulk all intersections, butt joints, ends and corners at time of installation.					





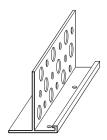
# **Casing Beads with Reveal**

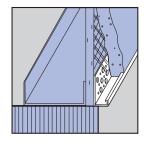




PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX		
RS6638-50W	3/8"		30		
RS6650-50W	1/2"	1-3/4" flange width	20		
RS6658-50W	5/8"	1/2" reveal,	20		
RS6675-50W	3/4"		20		
RS6678-50W	7/8"		20		
Casing Bead with Weep Holes for 1/2" Sheathing – Designed to terminate stucco at base of wall and provide cap for 1/2" sheathing. Weep holes provide for drainage at base of wall. Caulk all intersections, butt joints, ends and corners at time of installation.					

# Casing Beads (with Weep Holes for 1/2" Sheathing)



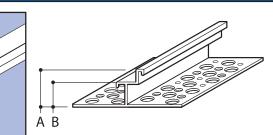


**Stucco & Plaster** 

All products conform to ASTM D1784 cell classification 13244C







PRODUCT NUMBER PIECES PER BOX GRND. A GRND. B DIMENSIONS DGBM125-58 1-1/4" 15 5/8 3-1/4" DGBM125-75 1-1/4" 3/4" 15 overall width, perforated DGBM150-58 1-1/2" 5/8 15 flanges DGBM150-75 15 1-1/2" 3/4' Double Ground Bandmaker™ – Assists in screeding on both sides of

the band. Perforated flanges on both sides allow for a more secure attachment.

Caulk all intersections, butt joints, ends and corners at time of installation.

# Step Bead

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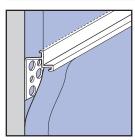
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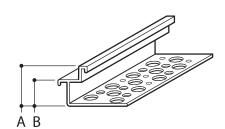
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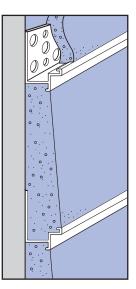
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PRODUCT NUMBER	GRND. A	GRND. B	DIMENSIONS	PIECES PER BOX
STB75-50	3/4"	1/2"		50
STB78-58	7/8"	5/8"	1-3/4"	50
STB100-50	1"	1/2"	overall width,	50
STB125-58	1-1/4"	5/8"	perforated	30
STB150-50	1-1/2"	1/2"	flanges	40
STB150-75	1-1/2"	3/4"		30
Step Bead - A ca	sing bead	with doub	e ground, assists in	screedina

Step Bead – A casing bead with double ground, assists in screeding of adjoining stucco.











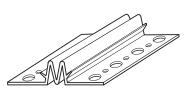


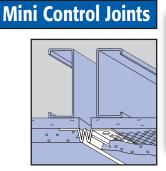
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
M-1538	3/8"		50
M-1550	1/2"		50
M-1558	5/8"	2-1/4" flange width,	50
M-1575	3/4"	perforated flange	40
M-1578	7/8"		30
M-15100	1"		30

All products conform to ASTM D1784 cell classification 13244C

M-15 Control Joints – A contractors dream. Designed to relieve stress and assist in controlling cracking in large areas of walls and ceilings. Vinyl Corp.'s specially designed Connector Clips are provided for alignment and base for sealants.

Caulk all intersections, butt joints, ends and corners at time of installation.





**Control Joints** 

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX	
1538	3/8"		35	
1550	1/2"		35	
1558	5/8"	4" flange width,	30	
1575	3/4"	perforated flange	26	
1578	7/8"		20	
15100	1"		20	
<b>Control Joints –</b> Designed to relieve stress and assist in controlling				

**Control Joints** – Designed to relieve stress and assist in controlling cracking in large areas of walls and ceilings. Vinyl Corp.'s specially designed Connector Clips are provided for alignment and base for sealants.

Caulk all intersections, butt joints, ends and corners at time of installation.

**NOTE:** Connector Clips are not provided with 3/8" ground. Positive attachement of each flange of control joint to separate framing is required.

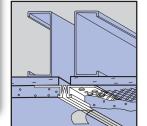
PRODUCT NUMBER	GROUND	DIMENSIONS		Control Joints
1538A	3/8"			
1550A	1/2"			
1558A	5/8"			
1575A	3/4"		NOTE: Parts are separated for illustration purpose only.	
1578A	7/8"		Pieces must be butted at time of installation.	
15100A	1"	1		
1538C	3/8"	4" overall width,		
1550C	1/2"	with perforated flange		
1558C	5/8"	A=Angle	Connector	
1575C	3/4"	C=Cross		
1578C	7/8"	T=Tee		
15100C	1"	1	6 6 6 6 6 A = Angle	
1538T	3/8"	1		
1550T	1/2"			
1558T	5/8"	1		
1575T	3/4"	1	T = Tee	C = Cross
1578T	7/8"	1		
15100T	1"	1	NOTE: Connector Clips are not provided with 3/8" ground.	
and assist in cor and ceilings. Sp provided for align Pieces per carton	ntrolling crac becially designment and to are determin	<ul> <li>Designed to relieve stress cking in large areas of walls igned Connector Clips are provide a base for caulking.</li> <li>ned by product mix per order.</li> <li>Is and corners at time of installation.</li> </ul>	The Vinyl Corp. <sup>™</sup> design of Control Joint Intersections provides an opening behind the connector for proper caulking. All Intersections should be embedded in caulking when applied. Custom factory-fabricated made-to-order part, parts ordered cannot be returned for credit.	

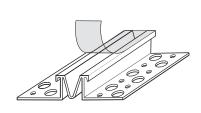
Connector Opening for caulking

All products conform to ASTM D1784 cell classification 13244C

# Control Joints (with removable tape)







**NOTE:** Recommended for smooth finishes.

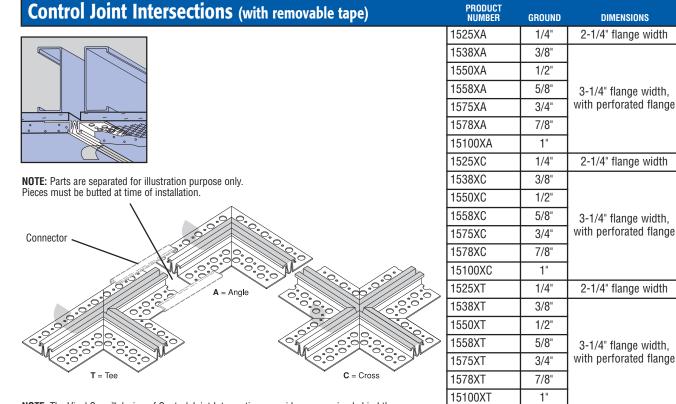
Positive attachment of each flange of Control Joint to separate framing is required.

	DIMENSIONS	PER BOX
1/4"	2-1/4" flange width	50
3/8"		50
1/2"	3-1/4" flange width, perforated flange, removable tape	40
5/8"		35
3/4"		30
7/8"		30
1"		30
	3/8" 1/2" 5/8" 3/4" 7/8" 1"	1/4"2-1/4" flange width3/8"

**Control Joint (with Removable Tape)** – Provides stress relief and assists in controlling cracking in large areas of walls and ceilings. Removable tape protects deep "V" expansion slot during construction. Specially designed Connector Clips are provided for alignment and base for sealants.

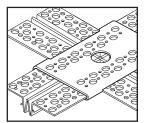
Note: Connector Clips are not provided 1/4" or 3/8" grounds.

Caulk all intersections, butt joints, ends and corners at time of installation.



**NOTE:** The Vinyl Corp.<sup>™</sup> design of Control Joint Intersections provides an opening behind the connector for proper caulking. All Intersections should be embedded in caulking when applied. Recommended for smooth finishes.

Custom factory-fabricated made-to-order part, parts ordered cannot be returned for credit.



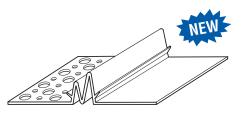
Connector Opening for caulking

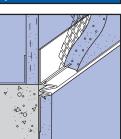
10/0/1	3/4	initi perioratea nange		
1578XT	7/8"			
15100XT	1"			
<b>Control Joint Intersections (with Removable Tape)</b> – Designed to relieve stress and assist in controlling cracking in large areas of walls and ceilings. Removable tape protects deep "V" expansion slot during construction. Specially designed Connector Clips are provided for alignment and to provide a base for caulking.				

**Note:** Connector Clips are not provided with 1/4" or 3/8" grounds. Pieces per carton are determined by product mix per order.

# Mid Wall (M Style) Control Joint

NUMBER	GROUND	DIMENSIONS	PIECES PER BOX		
1578-50UL	7/8" x 1/2"	0 I/L bond nungo,	15		
1578-58UL	7/8" x 5/8"	x 5/8" 1-3/4" perforated flange			
Mid Wall Control Joints – Designed to relieve stress and assist in controlling cracks in exterior wall finish. Intersections of Ts available. US Patent Number 7.757.450					
Caulk all intersections, butt joints, ends and corners at time of installation.					

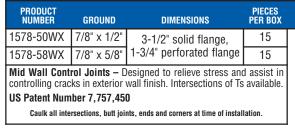




VINYLCORP.

Stucco & Plaster

### **Mid Wall Control Joint**



NOTE: Product has weep holes and tape, not shown here.

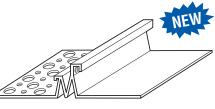
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX		
SPS-38	3/8"		50		
SPS-50	1/2"		50		
SPS-58	5/8"	2-1/4" flange width,	50		
SPS-75	3/4"	perforated flange	40		
SPS-78	7/8"	]	30		
SPS-100	1"		30		
SPS – Series is a screed design to be able to break large areas of plaster or stucco.					

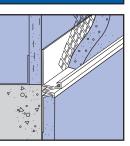
Caulk all intersections, butt joints, ends and corners at time of installation.

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
F1525X	1/4"		50
F1538X	3/8"		50
F1550X	1/2"	] 1-3/4" flange width,	40
F1558X	5/8"	perforated flange,	35
F1575X	3/4"	removable tape	30
F1578X	7/8"	1	30
F15100X	1"	1	30
		ovable Tape – Designed by V	

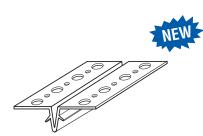
to provide stress relief at the juncture of walls, ceilings, floor lines, or other dissimilar materials. Removable tape protects deep "V" expansion slot during construction.

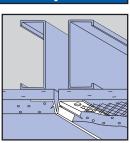
Caulk all intersections, butt joints, ends and corners at time of installation.



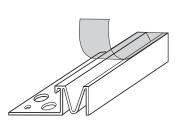


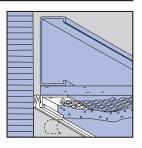
### **Single V Hump Screed**



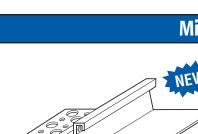


#### Control Joints (with removable tape) "F"





NOTE: Recommended for smooth finishes.

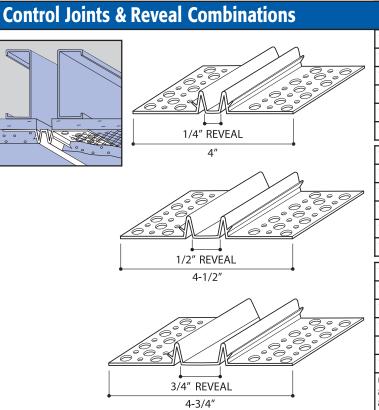


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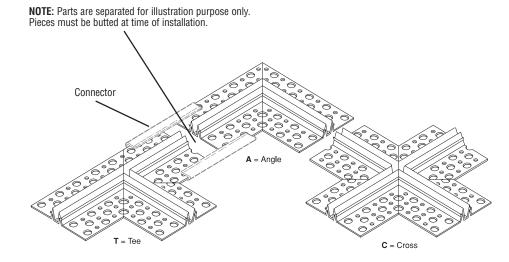
**Stucco & Plaster** 

All products conform to ASTM D1784 cell classification 13244C



PRODUCT NUMBER	GROUND	DIMENSIONS	REVEAL	PIECES PER BOX		
1538R-25	3/8"		1/4"	25		
1550R-25	1/2"		1/4"	25		
1558R-25	5/8"	4" flange width,	1/4"	20		
1575R-25	3/4"	perforated flange	1/4"	20		
1578R-25	7/8"		1/4"	15		
15100R-25	1"		1/4"	15		
1538R-50	3/8"		1/2"	25		
1550R-50	1/2"		1/2"	25		
1558R-50	5/8"	4-1/2" flange width, perforated flange	1/2"	20		
1575R-50	3/4"		1/2"	20		
1578R-50	7/8"		1/2"	15		
15100R-50	1"		1/2"	15		
1538R-75	3/8"		3/4"	25		
1550R-75	1/2"	1	3/4"	25		
1558R-75	5/8"	4-3/4" flanga width	3/4"	20		
1575R-75	3/4"	flange width, perforated flange	3/4"	20		
1578R-75	7/8"		3/4"	15		
15100R-75	1"		3/4"	15		
<b>Control Joints &amp; Reveal Combinations</b> – Designed to relieve stress and assist in controlling cracking in large areas of walls and ceilings also creating 1/4" to 1-1/2" reveal in Stucco and Plaster. Surface Connector Clips are provided for alignment and base for sealants.						
	Intersection of Crosses, T's, L's, Inside and Outside Corners and End Closures are available.					
Caulk all intersections, butt joints, ends and corners at time of installation.						

NOTE: Positive attachement of each flange of control joint to separate framing is required.



Connector Opening for caulking

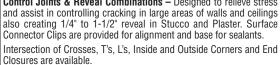
**NOTE:** The Vinyl Corp.<sup> $\mathrm{m}$ </sup> design of Control Joint Intersections provides an opening behind the connector for proper caulking. All Intersections should be embedded in caulking when applied. Custom factory-fabricated made-to-order part, parts ordered cannot be returned for credit.



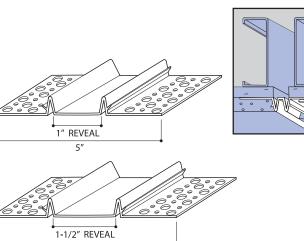
**Stucco & Plaster** 

PRODUCT NUMBER	GROUND	DIMENSIONS	REVEAL	PIECES PER BOX
1538R-100	3/8"		1"	18
1550R-100	1/2"	" 	1"	18
1558R-100	5/8"	5" flange width,	1"	15
1575R-100	3/4"	perforated flange	1"	15
1578R-100	7/8"		1"	14
15100R-100	1"	" 	1"	14
1538R-150	3/8"		1-1/2"	18
1550R-150	1/2"		1-1/2"	18
1558R-150	5/8"	5-1/2" flange width,	1-1/2"	15
1575R-150	3/4"	perforated flange	1-1/2"	15
1578R-150	7/8"	, , , , , , , , , , , , , , , , , , , ,	1-1/2"	14
15100R-150	1"		1-1/2"	14
		ombinations – Designations		

All products conform to ASTM D1784 cell classification 13244C

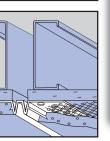


Caulk all intersections, butt joints, ends and corners at time of installation.

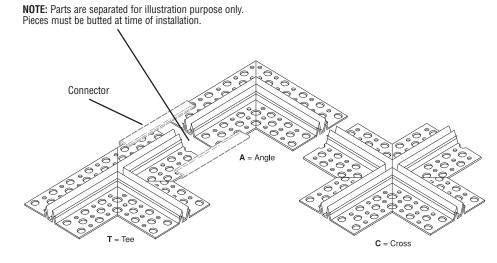


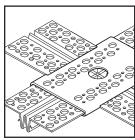
5-1/2"

**Control Joints & Reveal Combinations** 



**NOTE:** Positive attachement of each flange of control joint to separate framing is required.





Connector Opening for caulking

**NOTE:** The Vinyl Corp.<sup>™</sup> design of Control Joint Intersections provides an opening behind the connector for proper caulking. All Intersections should be embedded in caulking when applied. Custom factory-fabricated made-to-order part, parts ordered cannot be returned for credit.



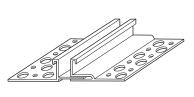
#### PIECES PER BOX PRODUCT NUMBER GROUND DIMENSIONS 4038-50 3/8 25 25 4050-50 1/2" 1/2" reveal (adj. 1/4" to 5/8") 4058-50 25 5/8" 4" to 4-3/8" 4075-50 3/4" 25 overall width, 4078-50 7/8" perforated flanges 20 40100-50 1" 20

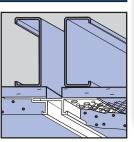
All products conform to ASTM D1784 cell classification 13244C

**Expansion Joints** – Designed to relieve stress in wall and ceiling areas where excessive horizontal and vertical movements might occur. Includes an additional design feature of a 1/2" reveal.

 $\label{eq:caulk all intersections, butt joints, ends and corners at time of installation.$ 

# Expansion Joints (Slip Joint) 1/2" Reveal





al

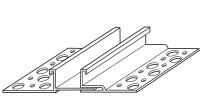
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX	Expansion Joints (Slip Joir	t) 1"	Reve
4038-100	3/8"		20			
4050-100	1/2"	1" reveal	20			Ż
4058-100	5/8"	(adj. 3/4" to 1-1/8") 4-1/2" to 4-7/8"	20			
4075-100	3/4"	overall width,	20			
4078-100	7/8"	perforated flanges	15			
40100-100	1"	1	15			-
		to relieve stress in wall and and vertical movements n				

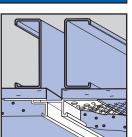
Includes an additional design feature of a 1" reveal.

Caulk all intersections, butt joints, ends and corners at time of installation.

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX		
4038-150	3/8"		15		
4050-150	1/2"	1" reveal	15		
4058-150	5/8"	(adj. 1-1/4" to 1-5/8") 5" to 5-3/8"	15		
4075-150	3/4"	overall width,	15		
4078-150	7/8"	perforated flanges	12		
40100-150	1"	1	10		
<b>Expansion Joints –</b> Designed to relieve stress in wall and ceiling areas where excessive horizontal and vertical movements might occur. Includes an additional design feature of a 1-1/2" reveal.					
Caulk all inters	ections, butt joi	ints, ends and corners at time of insta	Illation.		

### Expansion Joints (Slip Joint) 1-1/2" Reveal





PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX	Channel Reveals
CS 25-50	1/4"		50	
CS 38-50	3/8"		35	Plaster
CS 50-50	1/2"	1/2" Reveal	35	
CS 58-50	5/8"	2-1/2" overall width,	25	Stucco &
CS 75-50	3/4"	perforated flanges	25	
CS 78-50	7/8"		25	
CS 100-50	1"		20	
CS 25-75	1/4"		50	
CS 38-75	3/8"		35	
CS 50-75	1/2"	3/4" Reveal	35	
CS 58-75	5/8"	3-1/4" overall width, perforated flanges	25	
CS 75-75	3/4"	perioraleu nariyes	25	
CS 78-75 CS 100-75	7/8" 1"		18	
CS 25-100	1/4"		15 50	
CS 38-100	3/8"		25	NEW! Availbale in 1" ground
CS 50-100	3/8	All Day of the	25	
CS 58-100	5/8"	1" Reveal 3-1/4" overall width,	25	
CS 75-100	5/8 3/4"	perforated flanges	25	
CS 78-100	7/8"		18	
CS 100-100	1"		10	
CS 25-150	1/4"		50	
CS 38-150	3/8"		20	
CS 50-150	1/2"	1-1/2" Reveal	20	
CS 58-150	5/8"	3-1/4" overall width,	20	
CS 75-150	3/4"	perforated flanges	20	
CS 78-150	7/8"		17	
CS 100-150	1"		12	
CS 25-200	1/4"		40	
CS 38-200	3/8"		20	
CS 50-200	1/2"	2" Reveal	15	
CS 58-200	5/8"	4" overall width,	14	
CS 75-200	3/4"	perforated flanges	14	
CS 78-200	7/8"	1	12	
CS 100-200	1"	1	12	
CS 25-250	1/4"		15	
CS 50-250	1/2"	+ 0, 1 /01 Deveel	15	
CS 58-250	5/8"	* 2-1/2" Reveal 5" overall width.	15	
CS 75-250	3/4"	perforated flanges	15	
CS 78-250	7/8"		13	
CS 100-250	1"		10	
CS 25-300	1/4"		15	
CS 50-300	1/2"	* 3" Reveal	15	
CS 58-300	5/8"	5" overall width,	15	
CS 75-300	3/4"	perforated flanges	15	
CS 78-300	7/8"		13	///////////////////////////////////////
CS 100-300	1"		10	
CS 25-400	1/4"		15	× a°
CS 50-400	1/2"	* 4" Reveal	15	
CS 58-400	5/8"	6" overall width,	15	
CS 75-400	3/4"	perforated flanges	14	
CS 78-400 CS 100-400	7/8"		12 10	
		/ roveale in atuace ? plasterfr		
provided for alignme Crosses, T's, L's, Ins are available to form 3/8" grounds, 2-1/2",	ent and as base ide and Outside clear channels 3" & 4" reveals	4" reveals in stucco & plaster surfa of sealants. Factory fabricated in e Corners, and End Closures of Cl s. Note: All with removable caps ( ). All with Connector Clips (except ints, ends and corners at time of install	tersections of nannel reveals except 1/4" & 1/4" grounds)	Ground 4" Reveal * Also available in 3/8" ground.
				1 1.00 available in 0/0 ground.

For More Information Call Toll Free 1-800-648-4695 or Visit www.vinylcorp.com

**Stucco & Plaster** 

# VINYLGORE Stucco & Plaster Accessories

All products conform to ASTM D1784 cell classification 13244C

<b>Channel Reveal Intersec</b>	tions	PRODUCT NUMBER	GROUND	DIMENSIONS
		CS 25-50	1/4"	
		CS 38-50	3/8"	
		CS 50-50	1/2"	1/2" Reveal
		CS 58-50	5/8"	2-1/2" overall width,
		CS 75-50	3/4"	perforated flanges
	• * v.11 •	CS 78-50	7/8"	
	*6 <sup>*</sup> *6 <sup>*</sup>	CS 100-50	1"	
		CS 25-75	1/4"	
		CS 38-75	3/8"	
NEW SIZES AVAILABLE		CS 50-75	1/2"	3/4" Reveal
NEW SIZES AVAILADLE		CS 58-75	5/8"	3-1/4" overall width,
		CS 75-75	3/4"	perforated flanges
a		CS 78-75	7/8"	
		CS 100-75	1"	
* 6' *6*	C-CROSS	CS 25-100	1/4"	
6 0*		CS 38-100	3/8"	
		CS 50-100	1/2"	1" Reveal
		CS 58-100	5/8"	3-1/4" overall width,
		CS 75-100	3/4"	perforated flanges
		CS 78-100	7/8"	p
A-ANGLE		CS 100-100	1"	
ANGLE	*6' *6~	CS 25-150	1/4"	
	*6" 6~	CS 38-150	3/8"	
		CS 50-150	1/2"	1-1/2" Reveal
		CS 58-150	5/8"	3-1/4" overall width,
	000	CS 75-150	3/4"	perforated flanges
		CS 78-150	7/8"	
* 6~ *6'		CS 100-150	1"	
0* 0		CS 25-200	1/4"	
	IC-INSIDE CORNER	CS 38-200	3/8"	
		CS 50-200	1/2"	
		CS 58-200	5/8"	2" Reveal 4" overall width,
		CS 75-200	3/4"	perforated flanges
		CS 78-200	7/8"	perforated fialiges
	* 6"	CS 100-200	1/0	
OC-OUTSIDE CORNER		CS 25-250	1/4"	
		CS 50-250	1/2"	* 2-1/2" Reveal
*6~		CS 58-250	5/8"	5" overall width,
		CS 75-250	3/4"	perforated flanges
	EC-END CLOSURE	CS 78-250	7/8"	
		CS 100-250	1"	
		CS 25-300	1/4"	
		CS 50-300	1/2"	* 3" Reveal
		CS 58-300	5/8"	5" overall width,
		CS 75-300	3/4"	perforated flanges
		CS 78-300	7/8"	
T-TEE		CS 100-300	1"	
		CS 25-400	1/4"	
		CS 50-400	1/2"	* 4" Reveal
hen ordering intersections, it is recomended	to	CS 58-400	5/8"	6" overall width,
der the 10' lengths to assure pieces will mate		CS 75-400	3/4"	perforated flanges
-		CS 78-400	7/8"	
<b>Dissimilar Intersections</b>	Availahle	CS 100-400	1"	
				Form 1/2" to 4" clear channel
ow to Specify : Add product suffix when orde		Outside Corners. a	nd End Closures	s of Crosses, T's, L's, Inside of Channel Reveals. Conne
Example : 0558-30000 IS 5/8	" ground outside corner with a 3" reveal.	Clips are supplied	for alignment an	d as base for sealants. Note:
		with removable ca	os (except 1/4"	& 3/8" grounds, 2-1/2", 3" 8
	* Also available in 3/8" ground			<pre>kcept 1/4 " grounds). s and corners at time of installation</pre>

\* Also available in 3/8" ground



Channel Reveals B	andmaker <sup>™</sup> Series Intersections	PRODUCT NUMBER	A	DIMENSIONS B	C
		CS 50-50-100	1/2"	1/2"	1"
		CS 58-50-100	5/8"	1/2"	1"
Stucco & Plaster		CS 75-50-100	3/4"	1/2"	1"
		CS 50-50-125	1/2"	1/2"	1-1/4"
		CS 58-50-125	5/8"	1/2"	1-1/4"
		CS 75-50-125	3/4"	1/2"	1-1/4"
		CS 50-50-150	1/2"	1/2"	1-1/2"
	A-ANGLE	CS 58-50-150	5/8"	1/2"	1-1/2"
		CS 75-50-150	3/4"	1/2"	1-1/2"
		CS 50-75-100	1/2"	3/4"	1"
		CS 58-75-100	5/8"	3/4"	1"
		CS 75-75-100	3/4"	3/4"	1"
		CS 50-75-125	1/2"	3/4"	1-1/4"
*		CS 58-75-125	5/8"	3/4"	1-1/4"
		CS 75-75-125	3/4"	3/4"	1-1/4"
	C-ANGLE	CS 50-75-150	1/2"	3/4"	1-1/2"
		CS 58-75-150	5/8"	3/4"	1-1/2"
		CS 75-75-150	3/4"	3/4"	1-1/2"
IC-INSIDE CORNER		CS 50-100-100	1/2"	1"	1"
		CS 58-100-100	5/8"	1"	1"
		CS 75-100-100	3/4"	1"	1"
		CS 50-100-125	1/2"	1"	1-1/4"
		CS 58-100-125	5/8"	1"	1-1/4"
		CS 75-100-125	3/4"	1"	1-1/4"
		CS 50-100-150	1/2"	1"	1-1/2"
		CS 58-100-150	5/8"	1"	1-1/2"
OC-OUTSIDE CORNER		CS 75-100-150	3/4"	1"	1-1/2"
OC-OUTSIDE CONNEN		CS 50-150-100	1/2"	1-1/2"	1"
		CS 58-150-100	5/8"	1-1/2"	1"
		CS 75-150-100	3/4"	1-1/2"	1"
	EC-END CLOSURE	CS 50-150-125	1/2"	1-1/2"	1-1/4"
		CS 58-150-125	5/8"	1-1/2"	1-1/4"
		CS 75-150-125	3/4"	1-1/2"	1-1/4"
		CS 50-150-150	1/2"	1-1/2"	1-1/2"
		CS 58-150-150	5/8"	1-1/2"	1-1/2"
		CS 75-150-150	3/4"	1-1/2"	1-1/2"
		<b>Channel Reveals B</b> 1-1/2" reveal in stu providing for a band in the heavy materia design. All with Cor	cco & plaste d. Designed v al fill when ba	r surfaces, at t vith a reinforced	he same time I Rib to assist
	T-TEE	Factory fabricated I angles, and end clo Caulk all intersections,	ntersections ( sure available	to form a clear	channel.

# **Stucco & Plaster Accessories**



PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX			
SDCS-50-50	1/2"		35			
SDCS-58-50	5/8"	1/2" reveal	25			
SDCS-75-50	3/4"	2-1/2" overall width,	25			
SDCS-78-50	7/8"	perforated flanges	25			
SDCS-100-50	1"		20			
SDCS-50-75	1/2"		35			
SDCS-58-75	5/8"	3/4" reveal	25			
SDCS-75-75	3/4"	3-1/4" overall width,	25			
SDCS-78-75	7/8"	perforated flanges	18			
SDCS-100-75	1"		15			
SDCS-50-100	1/2"		35			
SDCS-58-100	5/8"	1" reveal	25			
SDCS-75-100	3/4"	3-1/4" overall width,	25			
SDCS-78-100	7/8"	perforated flanges	18			
SDCS-100-100	1"		15			
SDCS-50-150	1/2"		20			
SDCS-58-150	5/8"	1-1/2" reveal	20			
SDCS-75-150	3/4"	3-3/4" overall width,	20			
SDCS-78-150	7/8"	perforated flanges	17			
SDCS-100-150	1"		12			
SDCS-50-200	1/2"		15			
SDCS-58-200	5/8"	2" reveal	14			
SDCS-75-200	3/4"	5" overall width,	14			
SDCS-78-200	7/8"	perforated flanges	12			
SDCS-100-200	1"		12			
surface and allows Clips are provide intersection of cros	SDCS-100-200       1"       12         SDCS - Channel Reveal creates 1/2" to 2" reveal in stucco and plaster surface and allows (SELF DRAIN) rain water to run off the plaster wall. Clips are provided for alignment and a base sealant. Factory intersection of crosses T's are available.       Caulk all intersections, but joints, ends and corners at time of installation.					

# 1 Dello Đ 1 <u>Der</u>e Plaster leg tilted 20°, for water run off Ì ` 1 Jegg Ì 1 Jacol

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1 Jenne





**Stucco & Plaster** 

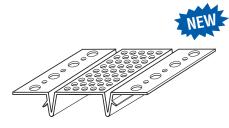
PRODUCT NUMBER	GROUND	DIMENSIONS	VENTED Reveal	PIECES PER BOX
1538R-200V	3/8"		2"	20
1550R-200V	1/2"	5"	2"	18
1558R-200V	5/8"	overall width,	2"	18
1575R-200V	3/4"	perforated	2"	15
1578R-200V	7/8"	flange	2"	12
15100R-200V	1"		2"	12

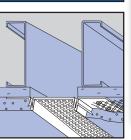
All products conform to ASTM D1784 cell classification 13244C

2" Soffit Vent - Continuous one piece combination design like a control joint allowing movement of the plaster with a 2" vent area. Vent clips are provided to connect soffit vent. Vent are 8 sq. inches per lineal foot.

Caulk all intersections, butt joints, ends and corners at time of installation.

### 2" Soffit Vent Control Joint Combination





#### PRODUCT NUMBER VENTED REVEAL PIECES PER BOX GROUND DIMENSIONS 1538R-300V 3/8' 3' 15 1550R-300V 1/2" 3" 15 6" 1558R-300V 5/8" 3" 12 overall width. perforated 1575R-300V 3/4' 3" 12 flange 1578R-300V 7/8' 3" 10 $\overline{a}$ 3" 15100R-300V 1" 10

3" Soffit Vent - Continuous one piece combination design like a control joint allowing movement of the plaster with a 3" vent area. Vent clips are provided to connect soffit vent. Vent are 15 sq. inches per lineal foot.

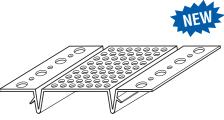
Caulk all intersections, butt joints, ends and corners at time of installation.

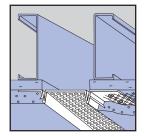
PRODUCT NUMBER	GROUND	DIMENSIONS	VENTED REVEAL	PIECES Per Box
1538R-400V	3/8"	7" overall width, perforated flange	4"	12
1550R-400V	1/2"		4"	12
1558R-400V	5/8"		4"	10
1575R-400V	3/4"		4"	8
1578R-400V	7/8"		4"	8
15100R-400V	1"		4"	8

4" Soffit Vent - Continuous one piece combination design like a control joint allowing movement of the plaster with a 4" vent area. Vent clips are provided to connect soffit vent. Vent are 16 sq. inches per lineal foot.

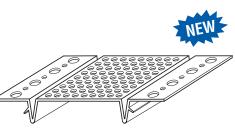
Caulk all intersections, butt joints, ends and corners at time of installation.

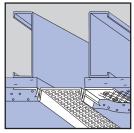
# **3" Soffit Vent Control Joint Combination**





### 4" Soffit Vent Control Joint Combination





# **Stucco & Plaster Accessories**



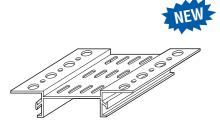
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
ACS-50-200V	1/2"		20
ACS-58-200V	5/8"	2" wide vent, 4" overall width,	18
ACS-75-200V	3/4"		15
ACS-78-200V	7/8"	perforated flanges	13
ACS-100-200V	1"		12

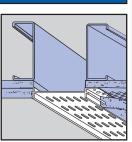
ACS - Series of One Piece Soffit Vent - with reinforcing Rib to key into stucco. 3/4 inch elongated vent holes. Vent Clips are provided to connect Soffit Vents.

Vent area: 7 square inches per lineal ft.

Caulk all intersections, butt joints, ends and corners at time of installation.

# 2" Architectural Soffit Vent





**Stucco & Plaster** 

# **3" Architectural Soffit Vent**

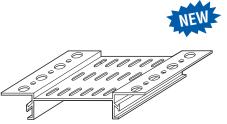
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
ACS-50-300V	1/2"	3" wide vent, 5" overall width, perforated flanges	18
ACS-58-300V	5/8"		15
ACS-75-300V	3/4"		15
ACS-78-300V	7/8"		13
ACS-100-300V	1"	•	12
400 0	D: 0	101 M 1 11 1 1 1 1 101	

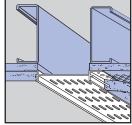
ACS - Series of One Piece Soffit Vent - with reinforcing Rib to key into stucco. 3/4 inch elongated vent holes. Vent Clips are provided to connect Soffit Vents.

Vent area: 8 square inches per lineal ft.

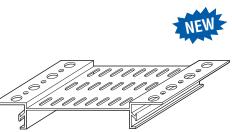
Caulk all intersections, butt joints, ends and corners at time of installation.

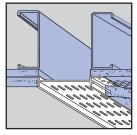
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX	
ACS-50-400V	1/2"		20	
ACS-58-400V	5/8"	4" wide vent, 6" overall width, perforated flanges	18	
ACS-75-400V	3/4"		14	
ACS-78-400V	7/8"		12	
ACS-100-400V	1"		10	
ACS – Series of One Piece Soffit Vent – with reinforcing Rib to key into stucco. 3/4 inch elongated vent holes. Vent Clips are provided to connect Soffit Vents.				
Vent area: 9 square inches per lineal ft.				
Caulk all intersec	tions, butt joi	nts, ends and corners at time of insta	Illation.	





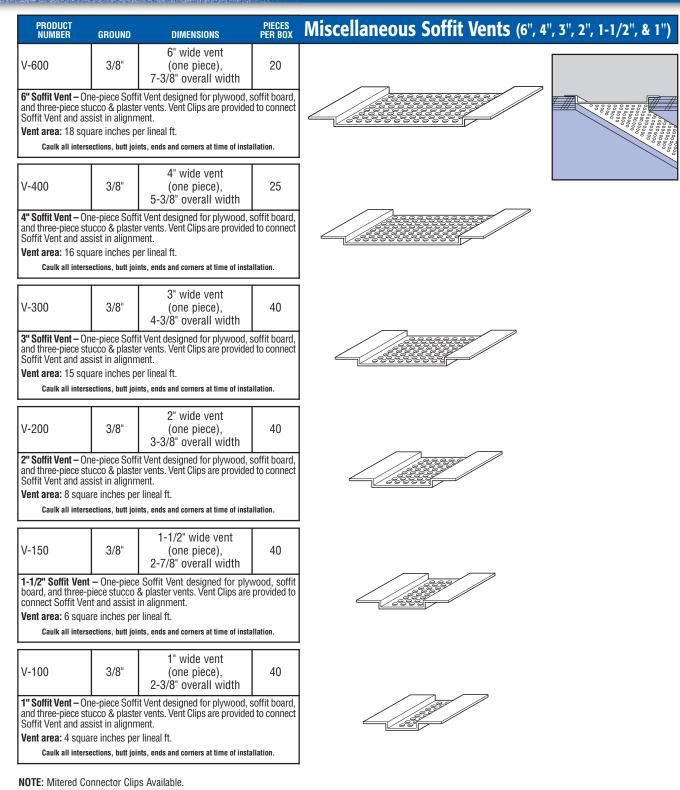
# 4" Architectural Soffit Vent







**Stucco & Plaster** 



# **Stucco & Plaster Accessories**



PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
DCS50-100	1/2"	1" wide reveal 1-3/4" vertical flange, perforated flanges	10
DCS58-100	5/8"		10
DCS75-100	3/4"		9
DCS78-100	7/8"		9
DCS100-100	1"		9
1" Drip Screed Reveals - Designed for stucco or plaster soffits when			

a drip and reveal need to be combined.

Caulk all intersections, butt joints, ends and corners at time of installation.

NOTE: Dissimilar grounds may be specified

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
DCS50-75	1/2"	3/4" wide reveal 1-3/4" vertical flange, perforated flange	10
DCS58-75	5/8"		10
DCS75-75	3/4"		9
DCS78-75	7/8"		9
DCS100-75	1"		9
3/4" Drip Screed Reveals – Designed for stucco or plaster soffits when a drip and reveal need to be combined.			

Caulk all intersections, butt joints, ends and corners at time of installation.

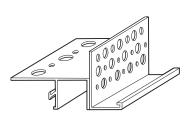
NOTE: Dissimilar grounds may be specified

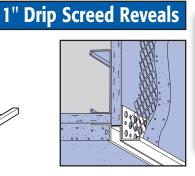
PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
DCS50-50	1/2"		10
DCS58-50	5/8"	1/2" wide reveal 1-3/4" vertical flange, perforated flange	10
DCS75-50	3/4"		9
DCS78-50	7/8"		9
DCS100-50	1"		9
1/2" Drip Screed Reveals – Designed for stucco or plaster soffits when a drip and reveal need to be combined. Caulk all intersections, butt joints, ends and corners at time of installation.			

NOTE: Dissimilar grounds may be specified

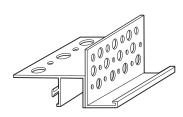
GROUND	DIMENSIONS	PIECES PER BOX		
3/8"		15		
1/2"	1/4" "V" reveal 2" overall width, 2" vertical flange,	15		
5/8"		15		
3/4"		15		
7/8"	perforated flanges	15		
1"	1	15		
1/4" Deep "V" Drip Screeds – Designed for stucco or plaster soffits when a drip and reveal need to be combined.				
	3/8" 1/2" 5/8" 3/4" 7/8" 1" rip Screeds eveal need 1	3/8"         1/2"         5/8"         2" overall width,         3/4"         7/8"         1"		

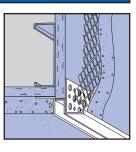
NOTE: Dissimilar grounds may be specified



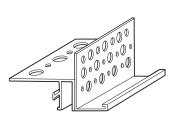


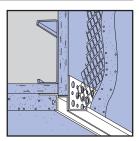
# 3/4" Drip Screed Reveals



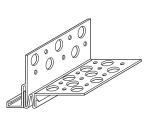


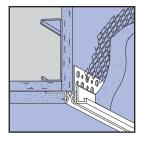
# 1/2" Drip Screed Reveals





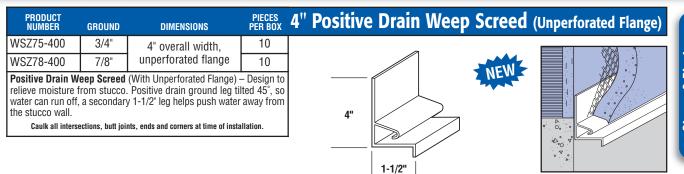
# 1/4" Drip "V" Screeds





# **Stucco & Plaster Accessories**





**Stucco & Plaster** 

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
WS38-250	3/8"		70
WS50-250	1/2"	2-1/2" overall width, perforated flange	70
WS58-250	5/8"		70
WS75-250	3/4"		70
WS78-250	7/8"		60

Weep Screed (With Perforated Flange) – Designed to relieve moisture from stucco and act as a stop. Install on masonry construction where stucco and foundation walls meet.

Caulk all intersections, butt joints, ends and corners at time of installation.

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
WS38-250U	3/8"		70
WS50-250U	1/2"	2-1/2" overall width, unperforated flange	70
WS58-250U	5/8"		70
WS75-250U	3/4"		70
WS78-250U	7/8"		60

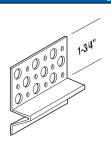
Weep Screed (With Unperforated Flange) - Designed to relieve moisture from stucco and act as a stop. Install on frame construction where stucco and foundation walls meet.

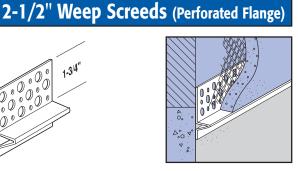
Caulk all intersections, butt joints, ends and corners at time of installation.

PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
WS38-350U	3/8"	4" overall width, unperforated flange	50
WS50-350U	1/2"		50
WS58-350U	5/8"		40
WS75-350U	3/4"		40
WS78-350U	/S78-350U 7/8"		30
WS138-350U	1-3/8"		30
Weep Screed (With Unperforated Flange) - Designed to relieve			

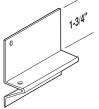
moisture from stucco and act as a stop. Install on frame construction where stucco and foundation walls meet.

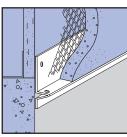
Caulk all intersections, butt joints, ends and corners at time of installation.



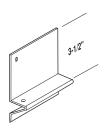


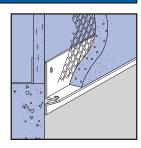
# 2-1/2" Weep Screeds (Unperforated Flange)

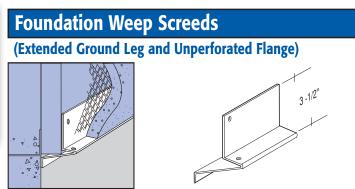




### 3-1/2" Weep Screeds (Unperforated Flange)







PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX	
WSL50-350U	1/2"		50	
WSL58-350U	5/8"	3-1/2" overall width, unperforated flange, 1/2" back leg	40	
WSL78-350U	7/8"		40	
WSL138-350U	1-3/8"		30	
Foundation Weep Screeds (With Perforated Flange) – Designed to release moisture from stucco and act as a stop, with extended leg to go under board. Install on frame construction where stucco and foundation meet. Caulk all intersections, butt joints, ends and corners at time of installation.				

Foundation Weep Screeds				

	PRODUCT NUMBER	GROUND	DIMENSIONS	PIECES PER BOX
	FWS6678W	7/8"	3-1/2" overall width,	40
	FWS66138W	WS66138W 1-3/8" unperforated flange	40	
Foundation Weep Screeds (With Unperforated Flange) – Acts as and is designed with an unperforated flange to allow moisture re from stucco installations on frame construction at the foundatio Caulk all intersections, butt joints, ends and corners at time of installation				

Connector Clips (For Channel Reveals)					

PRODUCT NUMBER	DIMENSIONS	WIDTH			
CC50	2-1/4" inside measurement, length 3"	1/2"			
CC75	3-1/4" inside measurement, length 3"	3/4"			
CC100	3-1/4" inside measurement, length 3"	1"			
CC150	3-1/4" inside measurement, length 3"	1-1/2"			
CC200	4-1/8" inside measurement, length 3"	2"			
CC250	4-7/8" inside measurement, length 3"	2-1/2"			
CC300	4-7/8" inside measurement, length 3"	3"			
<b>Connector Clips</b> – Designed to be used with Channel Reveals as a base for sealants and to assist in alignment. <b>NOTE:</b> Pieces per carton are determined by product mix per order.					
Caulk all intersections, butt joints, ends and corners at time of installation.					

